## THE DEVELOPMENT OF AN ELISA ASSAY FOR THE DETERMINATION OF PEGFILGRASTIM IN HUMAN SERUM

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#### Introduction

Pegfilgrastim is a PEGylated form of filgrastim, a recombinant human granulocyte colony-stimulating factor (GCSF). The PEGylation of the molecule (with the n-terminus addition of 20 kDa polyethylene glycol) extends the half-life of the protein from 3 - 4 hours to 15 - 80 hours. The use of pegfilgrastim treatment serves to stimulate the bone marrow to produce more white blood cells (neutrophils) to help fight infection in patients undergoing chemotherapy.

A quantitative method for pegfilgrastim has been developed and optimized for pharmacokinetic assessment of samples.

#### Method

Serum samples were pipetted onto microplates previously coated with an appropriate capture antibody. The wells were washed to remove any unbound sample material and an enzyme-labeled antibody added. Unbound labeled antibody was removed and a chromogenic substrate added, resulting in development of the colored reaction product being directly proportional to the amount of pegfilgrastim present in the sample. The microplate was then analyzed using a colorimetric plate reader.

### Results

Pegfilgrastim uses a 4-parameter logistic regression weighted  $1/Y^2$  over the analytical range 0.200 - 10.0 ng/mL. The concentrations of pegfilgrastim standards were back-calculated using the regression equation and the coefficient of variation (C.V.) was less than or equal to 5.5%.

Inter-batch precision (%CV) of pegfilgrastim quality control samples between 0.200 and 10.0 ng/mL was less than 10.2. Inter-batch accuracy (% Bias) of the same quality controls samples was between -11.6 and +5.0.

	LLOQ QC	Low QC	Mid QC	High QC	ULOQ QC
Pegfilgrastim	0.200 ng/mL	0.600 ng/mL	2.00 ng/mL	7.50 ng/mL	10.0 ng/mL
Inter-Batch Mean	0.199	0.630	2.08	6.63	9.07
Inter-Batch SD	0.0148	0.0219	0.0644	0.446	0.926
Inter-Batch % CV	7.5	3.5	3.1	6.7	10.2
Inter-Batch % Bias	99.5	105.0	104.0	88.4	90.7
n	15	15	15	14	15

#### Table 1. Pegfilgrastim Inter-Batch Precision and Accuracy



Combined short-term and freeze-thaw stability was established at the low and dilution (200 ng/mL) QC concentrations for three freeze (-20°C) and thaw (ambient temperature) cycles with a longest thaw period of 25 hours and a total of 31 hours at ambient temperature under white light.

Table 2.	Freeze (-20°C)-Thaw and Short-Term Stability
	of Pegfilgrastim in Human Serum

Pegfilgrastim	Low QC 0.600 ng/mL	Dilution QC 200 ng/mL
	0.587	177
	0.532	182
	0.613	180
	0.630	183
	0.577	142
	0.565	158
Mean	0.584	170
% CV	6.0	9.8
% Theoretical	97.3	85.0
n	6	6

The integrity of pegfilgrastim hemolyzed samples was verified by preparing a sample at the low and high QC concentrations in five different human serum lots fortified with 5% whole blood. Four of the five lots quantitated within  $\pm 20.0\%$  of the theoretical concentration for both concentrations indicating that hemolysis does not have a significant impact on the quantitation of pegfilgrastim samples.

Samples fortified at the LLOQ and high QC concentrations in 8 lots of matrix were evaluated to determine if there are any matrix effects associated with this method. Seven of eight samples prepared at the LLOQ concentration quantitated within 25.0% of their theoretical concentration and seven of eight samples prepared at the high QC concentration quantitated within 20.0% of their theoretical concentration. This data indicates there are no significant matrix effects associated with this method.

An evaluation of dilution integrity demonstrated that a dilution factor can be applied to pegfilgrastim samples to dilute them into the quantifiable range.

# Table 3. Dilution Integrity of Pegfilgrastim in Human Serum

Pegfilgrastim	DF = 50 200 ng/mL		
	189	168	172
	177	170	164
	171	163	168
	208	167	174
	183	184	170
	204	225	176
Mean	189	180	171
% CV	7.8	13.0	2.5
% Theoretical	94.5	90.0	85.5
n	6	6	6

The absence of a hook effect (an artifact causing samples with concentrations greater than the ULOQ to back-calculate within the analytical curve range) was demonstrated for pegfilgrastim by assaying samples with three different concentrations higher than the ULOQ. The samples assayed back-calculated with concentrations above the ULOQ indicating there are no hook effects associated with this method.

### Conclusion

A method has been developed, that allows for a rapid, accurate, and reproducible assay of pegfilgrastim in human serum samples. This method is available for use in the comparative analysis of pegfilgrastim and a biosimilar compound.

